# ANNA UNIVERSITY, CHENNAI NON- AUTONOMOUS COLLEGES AFFILIATED TO ANNA UNIVERSITY M.E. COMPUTER INTEGRATED MANUFACTURING

## **REGULATIONS 2021**

#### **CHOICE BASED CREDIT SYSTEM**

#### I TO IV SEMESTERS CURRICULA AND I SEMESTER SYLLABUS

#### **SEMESTER I**

SL. NO.	COURSE	COURSE TITLE	CATEGORY	dia.	RIO PER VEEI	K	TOTAL CONTACT PERIODS	CREDITS
			LLV	L	Т	Р	1 LINIODO	
THEOR	,	7 . 111	ALA P-V	5 4		•		
1.	MA4155	Applied Probability and Statistics for Manufacturing Engineering	FC	3	1	0	4	4
2.	ED4153	Computer Applications in Design	PCC	3	0	0	3	3
3.	CM4151	Computer Aided Manufacturing	PCC	3	0	0	3	3
4.	CM4152	Solid Freeform Manufacturing	PCCS	3	0	0	3	3
5.	RM4151	Research Methodology and IPR	RMC	2	0	0	2	2
6.	CM4101	Industrial Robotics	PCC	3	0	0	3	3
7.		Audit Course I*	AC	2	0	0	2	0
PRACT	ICAL						7	
8.	CM4111	Computer Aided Design and Computer Aided Engineering Laboratory	PCC	0	0	4	4	2
9.	CM4161	Computer Aided Manufacturing Laboratory	PCC	0	0	4	4	2
			TOTAL	19	1	8	28	22

<sup>\*</sup> Audit Course is optional

#### **SEMESTER II**

SL. NO.	COURSE	COURSE TITLE	CATEGORY			IODS TOTAL CONTACT		CREDITS
NO.	CODE			L	T	Р	PERIODS	
THEO	RY							
1	CM4201	Advanced Metrology	PCC	3	0	0	3	3
2	CM4202	Manufacturing Planning and Control Systems	PCC	3	0	0	3	3
3.	CM4203	Competitive Manufacturing System	PCC	3	0	0	3	3
4.	CM4204	Mechatronics in Manufacturing Systems	PCC	3	0	0	3	3
5.		Professional Elective - I	PEC	3	0	0	3	3
6.		Professional Elective - II	PEC	3	0	0	3	3
7.		Audit Course II*	AC	2	0	0	2	0
PRAC	TICAL			7				
8.	CM4211	Advanced Metrology Laboratory	PCC	0	0	4	4	2
9.	CM4212	Automation and Robotics Laboratory	PCC	0	0	4	4	2
10.	CM4213	Technical Seminar	EEC	0	0	2	2	1
		75/	TOTAL	20	0	10	30	23

<sup>\*</sup> Audit Course is optional

SEMESTER III.

SL. NO	COURSE	COURSE TITLE	CATEGORY	PERIODS PER WEEK			TOTAL CONTACT	CREDITS
140				L	T	Р	PERIODS	
THE	ORY	7 / / %						
1.		Professional Elective - III	PEC	3	0	0	3	3
2.		Professional Elective - IV	PEC	3	0	0	3	3
3.		Professional Elective - V	PEC	3	0	0	3	3
4.		Open Elective	OEC	3	0	0	3	3
PRA	PRACTICAL							
5.	CM4311	Project Work I	EEC	0	0	12	12	6
			TOTAL	12	0	12	24	18

#### **SEMESTER IV**

SL.	COURSE	COURSE TITLE	CATEGORY	PERIODS PER WEEK		_	CONTACT PERIODS	CREDITS
INO	CODE			┙	T	Р	FLKIODS	CICEDITS
PRA	CTICAL							
1.	CM4411	Project Work II	EEC	0	0	24	24	12
			TOTAL	0	0	24	24	12

TOTAL CREDITS TO BE EARNED FOR THE AWARD OF THE DEGREE = 75

# PROFESSIONAL ELECTIVES SEMESTER II, ELECTIVES I & II

SL. NO.	COURSE	COURSE TITLE	CATEGORY		PERIODS PER WEEK L T P		TOTAL CONTACT PERIODS	CREDITS
1.	CM4001	Advances In Manufacturing Technology	PEC	3	0	0	3	3
2.	CM4002	Computer Aided Process Planning	PEC	3	0	0	3	3
3.	CM4003	Design for Manufacturing	PEC	3	0	0	3	3
4.	CM4004	Design of Cellular Manufacturing System	PEC	3	0	0	3	3
5.	CM4005	Finite Element Analysis in Manufacturing Engineering	PEC	3	0	0	3	3
6.	CM4006	Electronics Packaging	PEC	3	0	0	3	3
7.	CM4007	Advances in Welding and Casting Technology	PEC	3	0	0	3	3
8.	CM4008	Precision Engineering	PEC	3	0	0	3	3
9.	MF4073	Manufacturing Management	PEC	3	0	0	3	3
10.	CM4009	Applied Materials Engineering	PEC	3	0	0	3	3
11.	CM4010	Micro and Nano Manufacturing	PEC	3	0	0	3	3
12.	IL4078	Supply Chain Management	PEC	3	0	0	3	3
13.	IL4075	Lean Manufacturing and Six Sigma	PEC	3	0	0	3	3
14.	IL4071	Advanced Optimization Techniques	PEC	3	0	0	3	3
15.	AO4071	Artificial intelligence and Machine Learning	PEC DUGH KNO	3	0	0	3	3

# SEMESTER III ELECTIVE III, IV & V

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	PERIODS PER WEEK			TOTAL CONTACT	CREDITS
				L	Т	Р	PERIODS	
1.	CM4011	Electronics Manufacturing Technology	PEC	3	0	0	3	3
2.	CM4012	Environment Conscious Manufacturing	PEC	3	0	0	3	3
3.	CM4013	Evolutionary Computation	PEC	3	0	0	3	3
4.	CM4014	Intelligent Product Design and Manufacturing	PEC	3	0	0	3	3

5.	CM4015	Intelligent Manufacturing Systems	PEC	3	0	0	3	3
6.	CM4016	Micro Electro Mechanical Systems	PEC	3	0	0	3	3
7.	PD4351	Product Lifecycle Management	PEC	3	0	0	3	3
8.	CM4072	Manufacturing System Simulation	PEC	3	0	0	3	3
9.	CM4017	Manufacturing Information Systems	PEC	3	0	0	3	3
10.	CM4018	Sustainable Manufacturing	PEC	3	0	0	3	3
11.	IL4073	Enterprise Resource Planning	PEC	3	0	0	3	3
12.	CC4071	Advanced Machine Tool Design	PEC	3	0	0	3	3
13.	CM4019	Management of Manufacturing Systems	PEC	3	0	0	3	3
14.	CM4020	Design of Fluid Power Systems	PEC	3	0	0	3	3
15.	IL4077	Project Management	PEC	3	0	0	3	3
16.	CM4021	Reliability and Total Productive Maintenance	PEC	3	0	0	3	3
17.	CM4022	Sensors for Manufacturing and Condition Monitoring	PEC	3	0	0	3	3
18.	CM4071	Green Manufacturing	PEC	3	0	0	3	3
19.	CM4023	Material Characterization Techniques	PEC	3	0	0	3	3
20.	CM4024	Tool Engineering	PEC	3	0	0	3	3
21.	CM4025	Total Quality Systems and Engineering	PEC	3	0	0	3	3
22.	CM4026	Warehouse Layout Planning and Part Feeding Methods	PEC	3	0	0	3	3
23.	CM4027	Internet of Things for Manufacturing	PEC	3	0	0	3	3
24.	IS4071	Data Analytics	PEC	3	0	0	3	3

## **AUDIT COURSES (AC)**

#### Registration for any of these courses is optional to students

SL. NO	SL. COURSE COURSE TITLE			RIODS F WEEK	PER	CREDITS
NO	CODE			T	Р	
1.	AX4091	English for Research Paper Writing	2	0	0	0
2.	AX4092	Disaster Management	2	0	0	0
3.	AX4093	Constitution of India	2	0	0	0
4.	AX4094	நற்றமிழ் இலக்கியம்	2	0	0	0

# APPLIED PROBABILITY AND STATISTICS FOR MANUFACTURING ENGINEERING

L T P C 3 1 0 4

#### **COURSE OBJECTIVES:**

- 1. To understand the basics of random variables with emphasis on the standard discrete and continuous distributions.
- 2. To understand the basic probability concepts with respect to two dimensional random variables along with the relationship between the random variables.
- 3. To apply the small and large sample tests through test of hypothesis.
- 4. To understand the basic concepts of sampling distributions and statistical properties of point estimators.
- 5. To understand the concept of analysis of variance and use it to investigate factorial dependence.

#### UNIT I PROBABILITY AND RANDOM VARIABLES

12

Probability – Axioms of probability – Conditional probability – Baye's theorem - Random variables - Probability function – Moments – Moment generating functions and their properties – Binomial, Poisson, Geometric, Uniform, Exponential, Gamma and Normal distributions – Function of a random variable.

#### UNIT II TWO DIMENSIONAL RANDOM VARIABLES

12

Joint distributions – Marginal and conditional distributions – Functions of two dimensional random variables – Regression curve – Correlation.

#### UNIT III TESTING OF HYPOTHESIS

12

Sampling distributions - Type I and Type II errors - Tests based on Normal, t, Chi square and F distributions for testing of mean, variance and proportions - Tests for independence of attributes and goodness of fit.

#### UNIT IV ESTIMATION THEORY

12

Interval estimation for population mean - Standard deviation - Difference in means, proportion ratio of standard deviations and variances.

#### UNIT V DESIGN OF EXPERIMENTS

12

Completely randomized design – Randomized block design – Latin square design –  $2^2$  Factorial design.

#### **TOTAL: 60 PERIODS**

#### **COURSE OUTCOMES:**

At the end of the course, students will be able to

- 1. Analyze the performance in terms of probabilities and distributions achieved by the determined solutions.
- 2. Be familiar with some of the commonly encountered two dimensional random variables and be equipped for a possible extension to multivariate analysis.
- 3. Apply the basic principles underlying statistical inference(hypothesis testing).
- 4. Demonstrate knowledge of applicable large sample theory of estimators and tests.
- 5. Obtain a better understanding of the importance of the methods in modern industrial processes.

#### **REFERENCES:**

- 1. Devore, J. L., "Probability and Statistics for Engineering and Sciences", 8<sup>th</sup> Edition, Cengage Learning, 2014.
- 2. Gupta S.C. and Kapoor V.K.," Fundamentals of Mathematical Statistics", 12<sup>th</sup> Edition, Sultan and Sons, New Delhi, 2020.
- 3. Johnson, R.A., Miller, I and Freund J., "Miller and Freund's Probability and Statistics for Engineers", 9<sup>th</sup> Edition, Pearson Education, Asia, 2016.
- 4. Rice, J. A., "Mathematical Statistics and Data Analysis", 3<sup>rd</sup> Edition, Cengage Learning, 2015.
- 5. Ross, S. M., "Introduction to Probability and Statistics for Engineers and Scientists", 5<sup>th</sup> Edition, Elsevier, 2014.

L T P C 3 0 0 3

#### **COURSE OBJECTIVES:**

- To understand fundamental concepts of computer graphics and its tools in a generic framework.
- To impart the parametric fundamentals to create and manipulate geometric models using curves, surfaces and solids.
- To impart the parametric fundamentals to create and manipulate geometric models using NURBS and solids.
- To provide clear understanding of CAD systems for 3D modeling and viewing.
- To create strong skills of assembly modeling and prepare the student to be an effective user of a standards in CAD system.

#### UNIT – I INTRODUCTION TO COMPUTER GRAPHICS FUNDAMENTALS 9

Overview of Graphics systems: Video Display Devices, Raster-Scan System, Random-Scan Systems, Graphics Monitors and Workstations, Input Devices, Hard-Copy Devices, Graphics Software.

Output primitives: Line Drawing Algorithm - DDA, Bresenham's and Parallel Line Algorithm. Circle generating algorithm - Midpoint Circle Algorithm.

Geometric Transformations: Coordinate Transformations, Windowing and Clipping, 2D Geometric transformations-Translation, Scaling, Shearing, Rotation and Reflection, Composite transformation, 3D transformations.

#### UNIT – II CURVES AND SURFACES MODELLING

a

Introduction to curves - Analytical curves: line, circle and conics - synthetic curves: Hermite cubic spline- Bezier curve and B-Spline curve - curve manipulations.

Introduction to surfaces - Analytical surfaces: Plane surface, ruled surface, surface of revolution and tabulated cylinder – synthetic surfaces: Hermitebicubic surface- Bezier surface and B-Spline surface- surface manipulations.

#### UNIT - III NURBS AND SOLID MODELING

9

NURBS- Basics- curves, lines, arcs, circle and bi linear surface. Regularized Boolean set operations - primitive instancing - sweep representations - boundary representations - constructive solid Geometry - comparison of representations - user interface for solid modeling.

#### UNIT – IV VISUAL REALISM

9

Hidden Line removal, Hidden Surface removal, – Hidden Solid Removal algorithms - Shading – Coloring.

Animation - Conventional, Computer animation, Engineering animation - types and techniques.

# UNIT – V ASSEMBLY OF PARTS AND PRODUCT LIFE CYCLE MANAGEMENT

9

Assembly modeling – Design for manufacture – Design for assembly – computer aided DFMA - inferences of positions and orientation - tolerances analysis –Center of Gravity and mass property calculations - mechanism simulation. Graphics and computing standards - Data Exchange standards. Product development and management – new product development –models utilized in various phases of new product development – managing product life cycle.

**TOTAL: 45 PERIODS** 

#### **COURSE OUTCOMES:**

Upon completion of this course, the students will be able to:

- Solve 2D and 3D transformations for the basic entities like line and circle.
- 2. Formulate the basic mathematics fundamental to CAD system.
- 3. Use the different geometric modeling techniques like feature based modeling, surface modeling and solid modeling.
- 4. Create geometric models through animation and transform them into real world systems
- 5. Simulate assembly of parts using Computer-Aided Design software.

#### REFERENCES:

- 1. Boothroyd, G, "Assembly Automation and Product Design" Marcel Dekker, New York, 1997.
- 2. Chitale A.K and Gupta R.C "Product design and manufacturing "PHI learning private limited, 6<sup>th</sup> Edition, 2015.
- 3. David Rogers, James Alan Adams "Mathematical Elements for Computer Graphics" 2<sup>nd</sup> Edition. Tata McGraw-Hill edition.2003
- 4. Donald D Hearn and M. Pauline Baker "Computer Graphics C Version", Prentice Hall, Inc., 2<sup>nd</sup> Edition, 1996.
- 5. Ibrahim Zeid, "Mastering CAD/CAM", McGraw Hill, 2<sup>nd</sup> Edition, 2006
- 6. William M Newman and Robert F.Sproull "Principles of Interactive Computer Graphics", McGraw Hill Book Co. 1<sup>st</sup>Edition, 2001.

CM4151

**COMPUTER AIDED MANUFACTURING** 

LTPC

3 0 0 3

#### COURSE OBJECTIVES:

- To introduce the evolution of CAD, CAM, CIM, engineering product specification and interpreting geometric specifications.
- To train the candidates on the integration of Computer Aided Design and Computer Aided Manufacturing.
- To impart knowledge on manual part program and generation of CNC part program using Computer Aided Manufacturing packages.
- To introduce with the implementation of CAD and CAM in manufacturing process.
- To introduce the importance of Internet of Things in Computer Aided Manufacturing.

#### UNIT I INTRODUCTION TO CAM

9

Introduction CAD, CAM, CAE, CIM, system configuration for CAM including hardware and software, evolution of product realization, historical development, engineering product specification. Geometric Tolerancing - ASME standard, interpreting geometric specifications, multiple part features and datum.

#### UNIT II CAD AND CAM INTEGRATION

9

Introduction - Networking - Techniques, components, interface cards, network standards, Graphics standards - Graphical kernel system, Data exchange format - IGES and STEP.

Process planning, Computer Aided Process Planning (CAPP), Product life cycle management (PLM), Enterprise resource planning (ERP).

#### UNIT III PROGRAMMING OF CNC MACHINES

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Structure of CNC program, Coordinate system, G & M codes, cutter radius compensation, tool nose radius compensation, tool wear compensation, canned cycles, mirroring features, Manual part programming for CNC turning, machining center, wire electric discharge machining, abrasive water jet cutting machine, bulk and sheet metal forming, generation of CNC program using CAM softwares.

#### UNIT IV CAD AND CAM FOR MANUFACTURING PROCESSES

9

Classification of Manufacturing process, construction and operations, Integration of CAD and CAM in CNC turning center, machining center, electric discharge machining, wire electric discharge machining, abrasive water jet cutting machine, bulk forming, sheet metal forming.

#### UNIT V OOT IN CAM

9

Introduction, overview of IOT enabled manufacturing system, Real-time and multi-source manufacturing information sensing system, IOT enabled smart assembly station, cloud computing based manufacturing resources configuration method, Real-time key production performances analysis method, Real-time information driven production scheduling system.

**TOTAL: 45 PERIODS** 

#### **COURSE OUTCOMES:**

At the end of this course, the students shall be able to:

- CO1: Recognize the importance of CAD, CAM, CIM, Engineering product specification and interpreting geometric specifications.
- CO2: Improve knowledge on the integration of CAD and CAM.
- CO3: Exhibit competency in manual part program and generation of CNC part program using CAM packages.
- CO4: Describe the implementation of CAD and CAM in manufacturing processes.
- CO5: Explain applications of IOT in computer aided manufacturing.

#### **REFERENCES:**

- 1. Chang T.C., Wysk, R.A. and Wang.H.P., "Computer Aided Manufacturing", Pearson Prentice Hall, India ,2009, ISBN: 978-0131429192.
- 2. HMT, "Mechatronics", Tata McGraw-Hill Publishing Company Limited, New Delhi, 2017.
- 3. Rao P.N., "CAD/CAM", 3rd Edition, Tata McGraw-Hill Publishing Company Limited, New Delhi, India, 2012, ISBN-13: 978-0070681934.
- 4. Radhakrishnan P., "Computer Numerical Control", New Central Book Agency, India, 2013.
- 5. Nee Y.C., Soh K. Ong, Yun G. Wang., "Computer Applications in Near Net-Shape Operations", Springer, United Kingdom, 2012.
- 6. Yingfeng Zhang and Fei Tao, "Optimization of Manufacturing Systems Using the Internet of Things" Academic Press, United Kingdom, 2017.

CM4152

SOLID FREEFORM MANUFACTURING

L T P C 3 0 0 3

#### UNIT I INTRODUCTION

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Need - Development of SFM systems - Hierarchical structure of SFM - SFM process chain - Classification - Applications. Case studies: Bio printing- Food Printing- Electronics printing - Rapid Tooling - Building printing. AM Supply chain. Economics aspect: Strategic aspect- Operative aspect.

#### UNIT II DESIGN FOR ADDITIVE MANUFACTURING

9

Concepts and Objectives - AM Unique Capabilities - Part Consolidation - Topology Optimization - Lightweight Structures - DFAM for Part Quality Improvement - CAD Modeling - Model Reconstruction - Data Processing for AM - Data Formats - Data Interfacing - Part Orientation - Support Structure Design and Support Structure Generation - Model Slicing - Tool Path Generation. Design Requirements of Additive Manufacturing: For Part Production, For Mass Production, For Series Production. Case Studies.

#### UNIT III **VAT POLYMERIZATION AND SHEET LAMINATION PROCESSES**

Stereolithography Apparatus (SLA): Principles – Photo Polymerization of SL Resins - Pre Build Process –

Part-Building and Post-Build Processes - Part Quality and Process Planning, Recoating Issues - Materials - Advantages - Limitations and Applications. Digital Light Processing (DLP) - Materials - Process -Advantages and Applications.

Laminated Object Manufacturing (LOM): Working Principles - Process - Materials, Advantages, Limitations and Applications. Ultrasonic Additive Manufacturing (UAM) - Process - Parameters -Applications. Case Studies.

#### **UNIT IV** MATERIAL EXTRUSION AND POWDER BED FUSION PROCESSES

Fused deposition Modeling (FDM): Working Principles - Process - Materials and Applications, Design Rules for FDM.

Selective Laser Sintering (SLS): Principles - Process - Indirect and Direct SLS - Powder Structure -Materials - Surface Deviation and Accuracy - Applications. Multijet Fusion.

Selective Laser Melting (SLM) and Electron Beam Melting (EBM): Principles – Processes – Materials – Advantages - Limitations and Applications. Case Studies.

#### **UNIT V JETTING AND DIRECT ENERGY DEPOSITION PROCESSES**

9

Binder Jetting: Three dimensional Printing (3DP): Principles - Process - Physics of 3DP - Types of printing: Continuous mode - Drop on Demand mode - Process - Materials - Advantages - Limitations -Applications.

Material Jetting: Multi Jet Modelling (MJM) - Principles - Process - Materials - Advantages and

Laser Engineered Net Shaping (LENS): Processes- Materials- Advantages - Limitations and Applications. Case Studies.

#### **TOTAL: 45 PERIODS**

#### **COURSE OUTCOMES:**

At the end of this course, the students shall be able to: • •

- CO1: Relate the importance in the evolution of SFM/AM, proliferation into the various fields and its effects on supply chain.
- CO2: Analyze the design for AM and its importance in the quality of fabricated parts.
- CO3: Build knowledge on principles and applications of polymerization and sheet lamination processes with case studies.
- CO4: Explain the principles of material extrusion and powder bed fusion processes and design guidelines.
- CO5: Elaborate jetting and direct energy deposition processes and their applications.

#### **REFERENCES:**

- 1. Andreas Gebhardt and Jan-Steffen Hotter, "Additive Manufacturing: 3D Printing for Prototyping and Manufacturing", Hanser publications Munchen, Germany, 2016. ISBN:978-1-56990-582-1.
- 2. Ben Redwood, Brian Garret, FilemonSchöffer, and Tony Fadel, "The 3D Printing Handbook: Technologies, Design and Applications", 3D Hubs B.V., Netherland, 2017. ISBN-13: 978-9082748505.
- 3. Ian Gibson, David W. Rosen and Brent Stucker, "Additive Manufacturing Technologies: Rapid Prototyping to Direct Digital Manufacturing" Springer - New York, USA, 2<sup>nd</sup> Edition, 2015. ISBN-13: 978-1493921126.
- 4. Liou, L.W. and Liou, F.W., "Rapid Prototyping and Engineering applications: A tool box for prototype development", CRC Press, 1st Edition, 2007 FL, USA. ISBN-9780849334092.
- 5. Milan Brandt., "Laser Additive Manufacturing 1st Edition Materials, Design, Technologies, and Applications", Woodhead Publishing, UK, 2016. ISBN- 9780081004333.

#### RM4151

#### **RESEARCH METHODOLOGY AND IPR**

L T P C 2 0 0 2

#### UNIT I RESEARCH DESIGN

6

Overview of research process and design, Use of Secondary and exploratory data to answer the research question, Qualitative research, Observation studies, Experiments and Surveys.

#### UNIT II DATA COLLECTION AND SOURCES

6

Measurements, Measurement Scales, Questionnaires and Instruments, Sampling and methods. Data - Preparing, Exploring, examining and displaying.

#### UNIT III DATA ANALYSIS AND REPORTING

6

Overview of Multivariate analysis, Hypotheses testing and Measures of Association. Presenting Insights and findings using written reports and oral presentation.

#### UNIT IV INTELLECTUAL PROPERTY RIGHTS

6

Intellectual Property – The concept of IPR, Evolution and development of concept of IPR, IPR development process, Trade secrets, utility Models, IPR & Bio diversity, Role of WIPO and WTO in IPR establishments, Right of Property, Common rules of IPR practices, Types and Features of IPR Agreement, Trademark, Functions of UNESCO in IPR maintenance.

#### UNIT V PATENTS

6

Patents – objectives and benefits of patent, Concept, features of patent, Inventive step, Specification, Types of patent application, process E-filling, Examination of patent, Grant of patent, Revocation, Equitable Assignments, Licences, Licensing of related patents, patent agents, Registration of patent agents.

#### **REFERENCES**

**TOTAL: 30 PERIODS** 

- 1. Cooper Donald R, Schindler Pamela S and Sharma JK, "Business Research Methods", Tata McGraw Hill Education, 11e (2012).
- 2. Catherine J. Holland, "Intellectual property: Patents, Trademarks, Copyrights, Trade Secrets", Entrepreneur Press, 2007.
- 3. David Hunt, Long Nguyen, Matthew Rodgers, "Patent searching: tools & techniques", Wiley, 2007.
- 4. The Institute of Company Secretaries of India, Statutory body under an Act of parliament, "Professional Programme Intellectual Property Rights, Law and practice", September 2013.

CM4101

#### INDUSTRIAL ROBOTICS

L T P C 3 0 0 3

#### **COURSE OBJECTIVES:**

• To teach students the basics of robotics, construction features, sensor applications, robot cell design, robot programming and application of artificial intelligence and expert systems in robotics.

#### UNIT I INTRODUCTION AND ROBOT KINEMATICS

10

Definition need and scope of Industrial robots – Robot anatomy – Work volume – Precision movement – End effectors – Sensors.

Robot Kinematics – Direct and inverse kinematics – Robot trajectories – Control of robot manipulators – Robot dynamics – Methods for orientation and location of objects.

#### UNIT II ROBOT DRIVES AND CONTROL

9

Controlling the Robot motion – Position and velocity sensing devices – Design of drive systems – Hydraulic and Pneumatic drives – Linear and rotary actuators and control valves – Electro hydraulic servo valves, electric drives – Motors – Designing of end effectors – Vacuum, magnetic and air operated grippers.

#### UNIT III ROBOT SENSORS

Transducers and Sensors – Tactile sensor – Proximity and range sensors – Sensing joint forces – Robotic vision system – Image Representation - Image Grabbing –Image processing and analysis – Edge Enhancement – Contrast Stretching – Band Rationing - Image segmentation – Pattern recognition – Training of vision system.

#### UNIT IV ROBOT CELL DESIGN AND APPLICATION

q

Robot work cell design and control – Safety in Robotics – Robot cell layouts – Multiple Robots and machine interference – Robot cycle time analysis. Industrial application of robots.

**UNIT V** ROBOT PROGRAMMING, ARTIFICIAL INTELLIGENCE AND EXPERT SYSTEMS 8 Methods of Robot Programming — Characteristics of task level languages lead through programming methods — Motion interpolation. Artificial intelligence — Basics — Goals of artificial intelligence — Al techniques — problem representation in AI — Problem reduction and solution techniques - Application of AI and KBES in Robots.

**TOTAL: 45 PERIODS** 

#### **COURSE OUTCOMES:**

The student will be able to design robots and robotic work cells and write program for controlling the robots. The student will be able to apply artificial intelligence and expert systems in robotics.

#### **REFERENCES**

- 1. Deb, S.R." Robotics Technology and Flexible Automation", Tata McGraw-Hill, 2009.
- 2. Groover, M.P., Weis, M., Nagel, R.N. and Odrey, N.G., "Industrial Robotics Technology, Programming and Applications", McGraw-Hill, Int., 1986.
- 3. Jordanides, T. and Torby, B.J., ,"Expert Systems and Robotics ", Springer –Verlag, New York, May 1991
- 4. K.S.Fu, Gonzalez, R.C. and Lee, C.S.G., "Robotics Control, Sensing, Vision and Intelligence", McGraw Hill. 1987.
- 5. Klafter,R.D., Chmielewski, T.A. and Negin,M., "Robotics Engineering An Integrated Approach", Prentice-Hall of India Pvt. Ltd., 2003. ■ ■
- 6. Koren, Y., "Robotics for Engineers", McGraw-Hill, 1987.
- 7. Kozyrey, Yu. "Industrial Robots", MIR Publishers Moscow, 1985.

CM4111

# COMPUTER AIDED DESIGN AND COMPUTER AIDED ENGINEERING LABORATORY

L T P C 0 0 4 2

#### **COURSE OBJECTIVES:**

- To familiarize the students with CAD and CAE modules.
- To create basic sketches and to design part modelling for the given mechanical components.
- To generate assemblies from the part model with respect to the constraints and to various data exchange formats.
- To familiarize the students with reverse engineering as a tool to create 3D models for 3D printing.
- To gain practical knowledge in CAE module through Finite Element Analysis.

## LIST OF EXPERIMENTS:

#### **CAD MODULE**

- 1. Sketching and Part modelling (Solid modelling, Surface modelling, Feature manipulation) of mechanical components using CAD software package.
- 2. Assembly (Constraints, Exploded Views, Interference check) and Drafting (Layouts, Geometric Dimensions &Tolerance Standards, Sectional Views, & Detailing) of mechanical components using CAD software package.
- 3. Working with CAD Data Exchange formats: IGES, PDES, PARASOLID, DXF and STL
- 4. Study and exercise on freeform modelling.
- 5. Reverse engineering the given product/component and convert the data into 3D model.

6. Exercise on. STL file Preparation, Slicing, Support Structure Generation & Build setup Preparation.

**TOTAL: 60 PERIODS** 

#### **COURSE OUTCOMES:**

At the end of this course, the students shall be able to:

CO1: Apply knowledge on CAD and CAE modules.

CO2: Build and design interactive CAD models.

CO3: Interpret the given mechanical components and to design for 3D printing.

CO4: Demonstrate the use of FEA package.

CO5: Make use of assemble parts, evaluate the information and resources using FEA.

#### LIST OF ITEMS (HARDWARE/SOFTWARE) REQUIRED:

- 1. Computers 24 Nos.
- 2. CAD software Package
- 3. Open source CAD software for Additive Manufacturing
- 4. CAE Software package

#### CM4161 COMPUTER AIDED MANUFACTURING LABORATORY

LTPC

#### **COURSE OBJECTIVES:**

- To familiarize students with manual CNC part programming for milling and turning machines.
- To generate part programs using CAM packages for milling and turning machines.
- To train students with dimensional and geometric measurements for machined features using video measuring system and coordinate measuring machine.
- To get hands on knowledge on programming logic controller ladder programming and robot programming.
- To introduce the concept of printing parts using additive manufacturing and to introduce Relational database management system in Material requirements planning.

#### LIST OF EXPERIMENTS

- 1. Programming and simulation for various operations using canned cycle for CNC turning Centre.
- 2. Programming and simulation for machining of internal surfaces in CNC turning Centre
- 3. Programming and simulation for profile milling operations
- 4. Programming and simulation for circular and rectangular pocket milling
- 5. Programming and simulation using canned cycle for CNC Milling such as peck drilling and tapping cycle
- 6. CNC code generation using CAM software packages Milling
- 7. CNC code generation using CAM software packages Turning
- 8. Dimensional and geometric measurement of machined features using VMS and CMM
- 9. PLC ladder logic programming.
- 10. Robot programming for Material handling applications.
- 11. Study on RDBMS and its application in problems like inventory control MRP.
- 12. Design and fabrication of a component using extrusion based additive manufacturing.

**TOTAL: 60 PERIODS** 

#### **COURSE OUTCOMES:**

At the end of this course, the students shall be able to:

- CO1: Explain the manual CNC part programming for milling and turning machines.
- CO2: Create part programs using CAM packages for milling and turning Machines.
- CO3: Appraise dimensional and geometric measurements of machined features using video measuring system and coordinate measuring machine.
- CO4: Construct PLC ladder programming and robot programming.
- CO5: Relate the concept of printing parts using additive manufacturing and appreciate the application RDBMS in MRP.

#### LIST OF EQUIPMENTS REQUIRED:

- 1. Computers 30
- 2. CAM Software for 3 axis machining or more
- 3. CNC Production type turning or Machining center
- 4. Video Measuring System
- 5. Coordinate Measuring Machine
- 6. Surface Roughness tester
- 7. 5 -axis Robot
- 8. Programmable Logic Controller with ladder logic programming software
- 9. RDMBS Package with relevant modules like Inventory Control and MRP
- 10. 3D Printer



#### **AUDIT COURSES**

#### AX4091 ENGLISH FOR RESEARCH PAPER WRITING

L T P C 2 0 0 0

#### COURSE OBJECTIVES

- Teach how to improve writing skills and level of readability
- Tell about what to write in each section
- Summarize the skills needed when writing a Title
- Infer the skills needed when writing the Conclusion
- Ensure the quality of paper at very first-time submission

#### UNIT I INTRODUCTION TO RESEARCH PAPER WRITING

6

Planning and Preparation, Word Order, Breaking up long sentences, Structuring Paragraphs and Sentences, Being Concise and Removing Redundancy, Avoiding Ambiguity and Vagueness

#### UNIT II PRESENTATION SKILLS

6

Clarifying Who Did What, Highlighting Your Findings, Hedging and Criticizing, Paraphrasing and Plagiarism, Sections of a Paper, Abstracts, Introduction

#### UNIT III TITLE WRITING SKILLS

6

Key skills are needed when writing a Title, key skills are needed when writing an Abstract, key skills are needed when writing an Introduction, skills needed when writing a Review of the Literature, Methods, Results, Discussion, Conclusions, The Final Check

#### UNIT IV RESULT WRITING SKILLS

6

Skills are needed when writing the Methods, skills needed when writing the Results, skills are needed when writing the Discussion, skills are needed when writing the Conclusions

#### UNIT V VERIFICATION SKILLS

6

**TOTAL: 30 PERIODS** 

Useful phrases, checking Plagiarism, how to ensure paper is as good as it could possibly be the first- time submission

#### **COUSE OUTCOMES**

CO1 –Understand that how to improve your writing skills and level of readability

CO2 -Learn about what to write in each section

CO3 –Understand the skills needed when writing a Title

CO4 – Understand the skills needed when writing the Conclusion

CO5 - Ensure the good quality of paper at very first-time submission

#### **REFERENCES**

- 1. Adrian Wallwork , English for Writing Research Papers, Springer New York Dordrecht Heidelberg London, 2011
- 2. Day R How to Write and Publish a Scientific Paper, Cambridge University Press 2006
- 3. Goldbort R Writing for Science, Yale University Press (available on Google Books) 2006
- 4. Highman N, Handbook of Writing for the Mathematical Sciences, SIAM. Highman's book 1998.

#### **COURSE OBJECTIVES**

- Summarize basics of disaster
- Explain a critical understanding of key concepts in disaster risk reduction and humanitarian response.
- Illustrate disaster risk reduction and humanitarian response policy and practice from multiple perspectives.
- Describe an understanding of standards of humanitarian response and practical relevance in specific types of disasters and conflict situations.
- Develop the strengths and weaknesses of disaster management approaches

#### INTRODUCTION

Disaster: Definition, Factors and Significance; Difference between Hazard and Disaster; Natural and Manmade Disasters: Difference, Nature, Types and Magnitude.

#### **UNIT II** REPERCUSSIONS OF DISASTERS AND HAZARDS

6

Economic Damage, Loss of Human and Animal Life, Destruction of Ecosystem. Natural Disasters: Earthquakes, Volcanisms, Cyclones, Tsunamis, Floods, Droughts And Famines, Landslides And Avalanches, Man-made disaster: Nuclear Reactor Meltdown, Industrial Accidents, Oil Slicks And Spills, Outbreaks Of Disease And Epidemics, War And Conflicts.

#### **DISASTER PRONE AREAS IN INDIA**

6

Study of Seismic Zones; Areas Prone To Floods and Droughts, Landslides and Avalanches; Areas Prone To Cyclonic and Coastal Hazards with Special Reference to Tsunami; Post-Disaster Diseases and Epidemics

#### DISASTER PREPAREDNESS AND MANAGEMENT **UNIT IV**

Preparedness: Monitoring Of Phenomena Triggering a Disaster or Hazard; Evaluation of Risk: Application of Remote Sensing, Data from Meteorological And Other Agencies, Media Reports: Governmental and Community Preparedness.

#### **UNIT V RISK ASSESSMENT**

6

Disaster Risk: Concept and Elements, Disaster Risk Reduction, Global and National Disaster Risk Situation. Techniques of Risk Assessment, Global Co-Operation in Risk Assessment and Warning, People's Participation in Risk Assessment. Strategies for Survival

#### COURSE OUTCOMES

**TOTAL: 30 PERIODS** 

- CO1: Ability to summarize basics of disaster
- CO2: Ability to explain a critical understanding of key concepts in disaster risk reduction and humanitarian response.
- CO3: Ability to illustrate disaster risk reduction and humanitarian response policy and practice from multiple perspectives.
- CO4: Ability to describe an understanding of standards of humanitarian response and practical relevance in specific types of disasters and conflict situations.
- CO5: Ability to develop the strengths and weaknesses of disaster management approaches

#### REFERENCES

- 1. Goel S. L., Disaster Administration And Management Text And Case Studies", Deep& Deep Publication Pvt. Ltd., New Delhi, 2009.
- 2. NishithaRai, Singh AK, "Disaster Management in India: Perspectives, issues and strategies "New Royal book Company, 2007.
- 3. Sahni, PardeepEt.Al.," Disaster Mitigation Experiences And Reflections", Prentice Hall OfIndia, New Delhi, 2001.

**TOTAL: 30 PERIODS** 

#### **OBJECTIVES**

Students will be able to:

- Understand the premises informing the twin themes of liberty and freedom from a civil rights perspective.
- To address the growth of Indian opinion regarding modern Indian intellectuals' constitutional Role and entitlement to civil and economic rights as well as the emergence nation hood in the early years of Indian nationalism.
- To address the role of socialism in India after the commencement of the Bolshevik Revolutionin1917and its impact on the initial drafting of the Indian Constitution.

#### UNIT I HISTORY OF MAKING OF THE INDIAN CONSTITUTION

History, Drafting Committee, (Composition & Working)

#### UNIT II PHILOSOPHY OF THE INDIAN CONSTITUTION

Preamble, Salient Features

#### UNIT III CONTOURS OF CONSTITUTIONAL RIGHTS AND DUTIES

Fundamental Rights, Right to Equality, Right to Freedom, Right against Exploitation, Right to Freedom of Religion, Cultural and Educational Rights, Right to Constitutional Remedies, Directive Principles of State Policy, Fundamental Duties.

#### UNIT IV ORGANS OF GOVERNANCE

Parliament, Composition, Qualifications and Disqualifications, Powers and Functions, Executive, President, Governor, Council of Ministers, Judiciary, Appointment and Transfer of Judges, Qualifications, Powers and Functions.

## UNIT V LOCAL ADMINISTRATION

District's Administration head: Role and Importance, 

Municipalities: Introduction, Mayor and role of Elected Representative, CEO, Municipal Corporation. Pachayati raj: Introduction, PRI: Zila Pachayat. Elected officials and their roles, CEO Zila Pachayat: Position and role. Block level: Organizational Hierarchy(Different departments), Village level:Role of Elected and Appointed officials, Importance of grass root democracy.

#### UNIT VI ELECTION COMMISSION

Election Commission: Role and Functioning. Chief Election Commissioner and Election Commissioners - Institute and Bodies for the welfare of SC/ST/OBC and women.

#### **OUTCOMES**

Students will be able to:

- Discuss the growth of the demand for civil rights in India for the bulk of Indians before the arrival of Gandhi in Indian politics.
- Discuss the intellectual origins of the framework of argument that informed the conceptualization
- of social reforms leading to revolution in India.
- Discuss the circumstances surrounding the foundation of the Congress Socialist Party[CSP] under the leadership of Jawaharlal Nehru and the eventual failure of the proposal of direct elections through adult suffrage in the Indian Constitution.
- Discuss the passage of the Hindu Code Bill of 1956.

#### SUGGESTED READING

- The Constitution of India, 1950 (Bare Act), Government Publication.
- Dr.S.N.Busi, Dr.B. R.Ambedkar framing of Indian Constitution, 1st Edition, 2015.
- M.P. Jain, Indian Constitution Law, 7th Edn., Lexis Nexis,2014.
- D.D. Basu, Introduction to the Constitution of India, Lexis Nexis, 2015.

#### AX4094

#### நற்றமிழ் இலக்கியம்

L T P C 2 0 0 0

#### UNIT I சங்க இலக்கியம்

6

- 1. தமிழின் துவக்க நூல் தொல்காப்பியம்
- எழுத்து, சொல், பொருள்
- 2. அகநானுறு (82)
- இயற்கை இன்னிசை அரங்கம்
- 3. குறிஞ்சிப் பாட்டின் மலர்க்காட்சி
- 4. புறநானூறு (95,195)
- போரை நிறுத்திய ஔவையார்

#### UNIT II

#### அறநெறித் தமிழ்

6

- 1. அறநெறி வகுத்த திருவள்ளுவர்
  - அறம் வலியுறுத்தல், அன்புடைமை, ஒப்புறவு அறிதல், ஈகை, புகழ்
- 2. பிற அறநூல்கள் இலக்கிய மருந்து
- ஏலாதி, சிறுபஞ்சமூலம், திரிகடுகம், ஆசாரக்கோவை (தாய்மையை வலியுறுத்தும் நூல் )

#### **UNIT III**

## இரட்டைக் காப்பியங்கள்

6

- 1. கண்ணகியின் பரட்சி
  - சிலப்பதிகார வழக்குரை காதை
- 2. சமூகசேவை இலக்கியம் மணிமேகலை
  - சிறைக்கோட்டம் அறக்கோட்டமாகிய காதை

#### **UNIT IV**

## அருள்நெறித் தமிழ்

6

- 1. சிறுபாணாற்றுப்படை
  - பாரி முல்லைக்குத் தேர் கொடுத்தது, பேகன் மயிலுக்குப் போர்வை கொடுத்தது, அதியமான் ஒளவைக்கு நெல்லிக்கனி கொடுத்தது, அரசர் பண்புகள்
- 2. நற்றிணை
  - அன்னைக்குரிய புன்னை சிறப்பு
- 3. திருமந்திரம் (617, 618)
  - இயமம் நியமம் விதிகள்
- 4. தர்மச்சாலையை நிறுவிய வள்ளலார்
- 5. புறநானூறு
  - சிறுவனே வள்ளலானான்
- அகநானுறு (4) வண்டு

நற்றிணை (11) - நண்டு கலித்தொகை (11) - யானை, புறா ஐந்தினை 50 (27) - மான் ஆகியவை பற்றிய செய்திகள்

#### UNIT V நவீன தமிழ் இலக்கியம்

6

- 1. உரைநடைத் தமிழ்,
  - தமிழின் முதல் புதினம்,
  - தமிழின் முதல் சிறுகதை,
  - கட்டுரை இலக்கியம்,
  - பயண இலக்கியம்,
  - நாடகம்,
- 2. நாட்டு விடுதலை போராட்டமும் தமிழ் இலக்கியமும்,
- 3. சமுதாய விடுதலையும் தமிழ் இலக்கியமும்,
- 4. பெண் விடுதலையும் விளிம்பு நிலையினரின் மேம்பாட்டில் தமிழ் இலக்கியமும்,
- 5. அறிவியல் தமிழ்,
- 6. இணையத்தில் தமிழ்,
- 7. சுற்றுச்சூழல் மேம்பாட்டில் தமிழ் இலக்கியம்.

**TOTAL: 30 PERIODS** 

#### தமிழ் இலக்கிய வெளியீடுகள் / புத்தகங்கள்

- 1. தமிழ் இணைய கல்விக்கழகம் (Tamil Virtual University)
- www.tamilvu.org
- 2. தமிழ் விக்கிப்பீடியா (Tamil Wikipedia)
- -https://ta.wikipedia.org
- 3. தர்ம்புர ஆதின் வெளியீடு 📉 🦰 🦳
- 4. வாழ்வியல் களஞ்சியம்
  - தமிழ்ப் பல்கலைக்கழகம், தஞ்சாவூர்
- 5. தமிழ்கலைக் களஞ்சியம்
  - தமிழ் வளர்ச்சித் துறை (thamilvalarchithurai.com)
- 6. அறிவியல் களஞ்சியம்
  - தமிழ்ப் பல்கலைக்கழகம், தஞ்சாவூர்

PROGRESS THROUGH KNOWLEDGE